



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBT18201

Job Sheet 170109



001251

Part No: RBT18201

Job Qty: 1 ea

Part Name: Sheet Metal Set (with tools)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/10/18

Job Tracking No:

Due Date: 1/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Customer: Babcock Mission Critical Services Australasia Pty Ltd (CAUST06)

GPO Box 826 Level 1/1 Abbotsford Road Bowen Hills, Queensland, 4006 Australia ph:07 3666 2600 fx:+61 7 3666 2600.

Note: DWG RBT18201 Rev A IPP Rev.A New Issue 17/11/08 JFS Verified by:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/30/18	0.00	0.00	Start Up Small Fab-4		MCC
110	Small Fab	1 pcs		1/31/18	0.00	1.00	Small Fab		MCC DAS
120	QC	1 pcs		1/31/18	0.00	0.00	QC5		38
130	Packaging	1 pcs		1/31/18	0.00	0.00	Packaging3		DAS 9-88
140	QC21-FG	1 Ea		1/31/18	0.00	0.00	QC21		DAS 21 FEB 2 8 2018

Part Op 110 - ***Refer to notes on DWG RBT18201 page 1*** 1-Engrave sizes onto brass rings of rivet nut tools (Item #45 to 57)
Descriptions: using Marktronic. 2-Install Air Regulator (Item 115) on the following tools (Item# 75, 77, 91, 97, 107) 3-Glue foam to drawer and pack case as per DWG. - Add Rivet Squeezer Set into dividable plastic box along with Dimple Die set (Item# 59) -Include the beehive spring from item #75 ***Note*** To pack case pick MS-KIT-ERA remove tools from kit and package into KMC18043NBK tool box and place as per DWG.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	6534K46	5	0	0	0
	KMC18043NBK	1	0	0	0
	MS-KIT-ERA	1	0	0	0
	RBT18201-1	1	0	0	0
	RBT18201-11	1	0	0	0
	RBT18201-13	1	0	0	0
	RBT18201-15	1	0	0	0
	RBT18201-17	2	0	0	0
	RBT18201-19	2	0	0	0
	RBT18201-21	1	0	0	0
	RBT18201-23	1	0	0	0
	RBT18201-3	1	0	0	0
	RBT18201-5	1	0	0	0
	RBT18201-7	1	0	0	0
	RBT18201-9	1	0	0	0

Part Specifications

Specifications could not be found.



Container No: S046390



Part: RBT18201

Job No: 170109

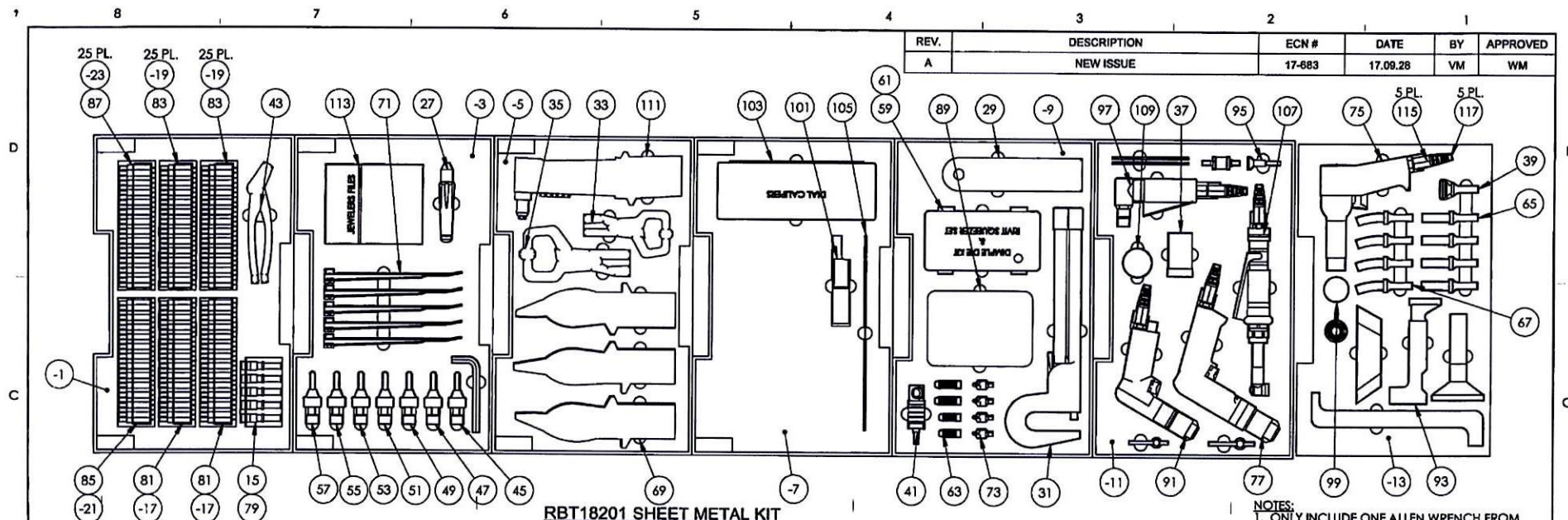
Serial No/Batch: S046390

Revision: A

Inspector:

Dart Aerospace Ltd.
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CANADA
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www.dartaerospace.com

Date: 02/28/18



RBT18201 SHEET METAL KIT

ITEM #	QTY	PART #	TITLE	PG
-1	1	RBT18201-1	FOAM 1	2
-3	1	RBT18201-3	FOAM 2	3
-5	1	RBT18201-5	FOAM 3	4
-7	1	RBT18201-7	FOAM 4	5
-9	1	RBT18201-9	FOAM 5	6
-11	1	RBT18201-11	FOAM 6	7
-13	1	RBT18201-13	FOAM 7	8
-15	1	RBT18201-15	SIDE CLAMP HOLDER	9
-17	2	RBT18201-17	3/32 CLECO RAIL	10
-19	2	RBT18201-19	1/8 CLECO RAIL	10
-21	1	RBT18201-21	5/32 CLECO RAIL	10
-23	1	RBT18201-23	3/16 CLECO RAIL	10
25	1	SNAP-ON #EMC18043NHC	TOOL BOX	-
27	1	BROWNTOL #BAT-DBUR4	DEBURRING TOOL (1 HANDLE, 1 CAP, 5 BITS)	-
29	1	BROWNTOL #RCD1	RIVET CUTTER	-
31	1	BROWNTOL #BAT-HSQZ30	3" HAND RIVET SQUEEZER	-
33	1	BROWNTOL #4SP	4" VISE-GRIPS	-
35	1	BROWNTOL #6SP	6" VISE-GRIP	-
37	1	BROWNTOL #BOE-001	BOELUBE	-
39	1	BROWNTOL #FR010	FLUSH SET WITH RUBBER GUARD	-
41	1	BROWNTOL #CCD1	ADJUSTABLE C-SINK CAGE	-
43	1	BROWNTOL #K-200	CLECO PLIERS	-
45	1	BROWNTOL #L845-1/4-28	RIVET NUT TOOL	-
47	1	BROWNTOL #L845-5-32	RIVET NUT TOOL	-
49	1	BROWNTOL #L845-8-32	RIVET NUT TOOL	-
51	1	BROWNTOL #L845-10-32	RIVET NUT TOOL	-
53	1	BROWNTOL #L845-M4	RIVET NUT TOOL	-
55	1	BROWNTOL #L845-M5	RIVET NUT TOOL	-
57	1	BROWNTOL #L845-M6	RIVET NUT TOOL	-

ITEM #	QTY	PART #	TITLE	PG
61	1	BROWNTOL #SQZSET-6	RIVET SQUEEZER SET (6 PARTS)	-
59	1	BROWNTOL #L8DQZSET-4PC	DIMPLE DIE KIT	-
63	1	BROWNTOL #DS-4PC	DRILL STOPS (#40, #30, #21, #10)	-
65	1	BROWNTOL #1002-4PC	4PC STRAIGHT RIVET SET	-
67	1	BROWNTOL #1003-4PC	4PC OFFSET RIVET SET	-
69	1	BROWNTOL #B910SN	AVIATION SNAP SET	-
71	1	BROWNTOL #HFSSET-4PC	HOLE FINDER SET (#40, #30, #21, #10 #1/4)	-
73	1	BROWNTOL #CC-4PC	COUNTERSINK SET (#40, #30, #21, #10)	-
75	1	BROWNTOL #T-3X	TAYLOR 3X RIVET GUN	-
77	1	BROWNTOL #SDR10P26NS	SILOX SIGNATURE DRILL	-
79	5	BROWNTOL #KSG3/AX1/2	SIDE GRIP CLAMP	-
81	50	BROWNTOL #K-3/32	3/32 CLECO	-
83	50	BROWNTOL #K-1/8	1/8 CLECO	-
85	25	BROWNTOL #K-5/32	5/32 CLECO	-
87	25	BROWNTOL #K-3/16	3/16 CLECO	-
89	1	BROWNTOL #11075	SHEET METAL HOLE CUTTER KIT	-
91	1	BROWNTOL #1410	SILOX MINI PALM DRILL	-
93	1	BROWNTOL #B8-4PC	BUCKING BAR SET	-
95	1	BROWNTOL #M61552	CUTOFF WHEEL HOLDER	-
97	1	BROWNTOL #S055SA	90 DEG DIE GRINDER	-
99	1	BROWNTOL #RQ	QUICK CHANGE RETAINING SPRING	-
101	1	BROWNTOL #26PC3	CHERRYMAX GRIP CAGE	-
103	1	BROWNTOL #CAL001	6" DIAL CALIPER	-
105	1	BROWNTOL #WB12	12" MACHINIST SCALE	-
107	1	BROWNTOL #1AM1551	90 DEG. ANGLE DRILL	-
109	1	BROWNTOL #RQ318	2" ROLL-ON PAD HOLDER	-
111	1	BROWNTOL #HR2-2	2 WAY HAND RIVETER	-
113	1	BROWNTOL #NF-10	12 NEEDLE (JEWELERS) FILES, 1 POUCH	-
115	5	BROWNTOL #203	BRASS AIR REGULATOR	-
117	5	McMaster#6534K460	HOSE FITTING	-

NOTES:

- ONLY INCLUDE ONE ALLEN WRENCH FROM THE RIVET NUT TOOLS -45 THRU -57.
- ENGRAVE SIZES ONTO BRASS RINGS OF RIVET NUT TOOLS -45 THRU -57.
- INCLUDE THE DRILL CHUCKS FOR BOTH DRILLS -77 & -91.
- INCLUDE BOTH WRENCHES FOR THE GRINDER -97.
- REMOVE WAX COVERING FROM END OF BUCKING BARS -93.
- DO NOT INCLUDE RIVETS THAT COME WITH HAND RIVETER -111.
- PUT THE DIMPLE DIE KIT -59 AND RIVET SQUEEZER SET -61 INTO DIVIDABLE PLASTIC BOX.
- INCLUDE THE BEEHIVE SPRING FROM -75.
- INSTALL AIR REGULATOR -115 & HOSE FITTINGS -117 ON TOOLS -75, -77, -91, 97, & -107.
- ITEMS -61, -63, -65, -67, -71, -73, -93 ARE SPECIAL PART NUMBERS AND ARE NOT LISTED ON THE SUPPLIERS WEBSITE.

DART AEROSPACE Newbury, Ontario, Canada	
SHEET METAL KIT	
RBT18201	
DESIGN BY: VM 9/28/2017	REV A
DRAWN BY: VM 09/28/2017	
CHECKED BY: SAC 09/28/2017	
DATE: 9/28/2017	
SCALE: NTS	WEIGHT: N/A
SHEET 1 OF 10	
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